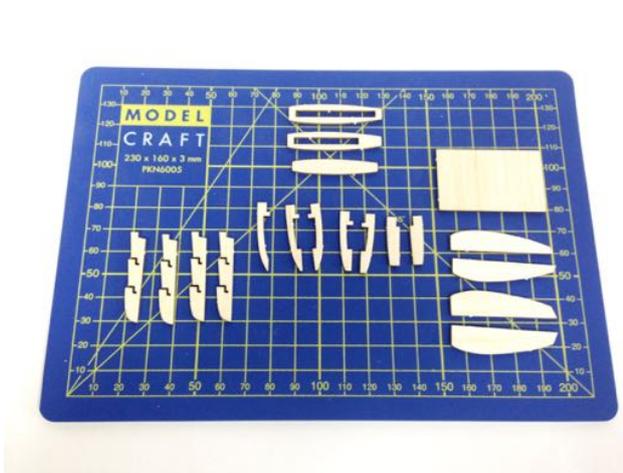


SPITFIRE - MAIN PARTS AND FRAMES BUILDING SCHEDULE

RADIATOR, OIL COOLER, EXHAUSTS & AIR INLET



1) Identify and remove parts in the following quantities from the laser cut sheets: 4 off EX, 1 off A1, 2 off A2, 2 off A3, 2 off A4 1 off RD1, 2 off RD2, 2 off RD3 plus 1 off each OC1, OC2 and OC3. Make up these parts as shown on the plan. If you want to paint these, they should be sealed and sanded to a smooth finish beforehand.



Exhausts - Laminate 2 exhaust parts EX to make each set of exhaust pipes.



Exhausts - Round off corners by sanding to make pipes.



Oil Cooler - Laminate parts OC1, OC2, and OC3 to make oil cooler.



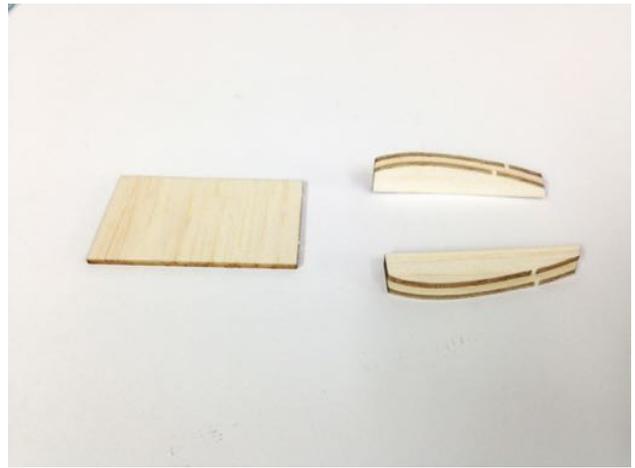
Oil Cooler - Once dry, sand to profile shown on plan.



Air Inlet - Laminate parts A1, A2 and A3 in the order shown on the plan to make air inlet.



Air Inlet - Round of corners by sanding. You will need to sand the mating surface to match the belly fillet when fitting to the model later.



Radiator - Laminate parts RD3 and RD2 together to make one left hand and one right hand side.

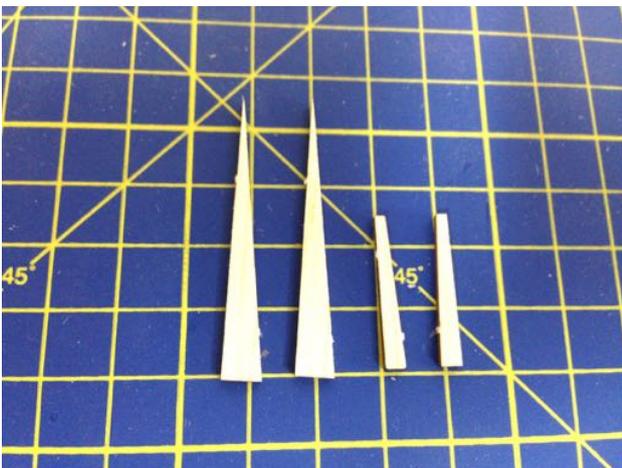


Radiator - Carefully glue part RD1 between two sides, bending and pinning it to the profile.



Radiator - Once set, sand to profile shown on the plan and bevel edges of RD1 to match the side profile.

FILLET PIECES



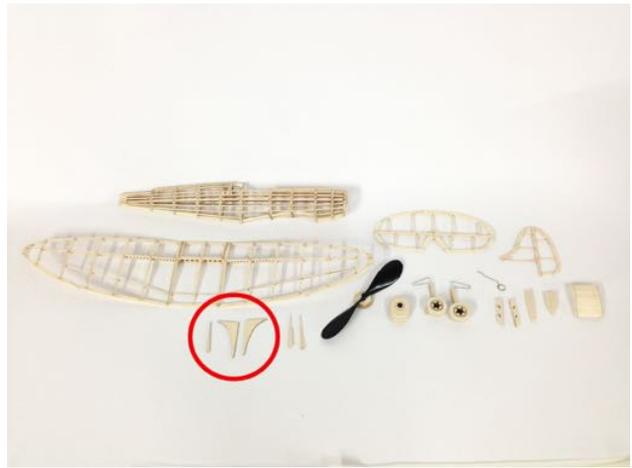
1) Identify and remove parts in the following quantities from the laser cut sheets: 2 off F15 and 2 off F16.



1) Continued: Make a left hand and a right hand fillet. These are sanded to fit on final assembly of the model.



1) Continued: These are sanded to fit on final assembly of the model.



This should only leave parts: 2 off WF and K3 on the laser cut sheets. Remove these carefully and set them aside along with the laminations from step 1 until final assembly.