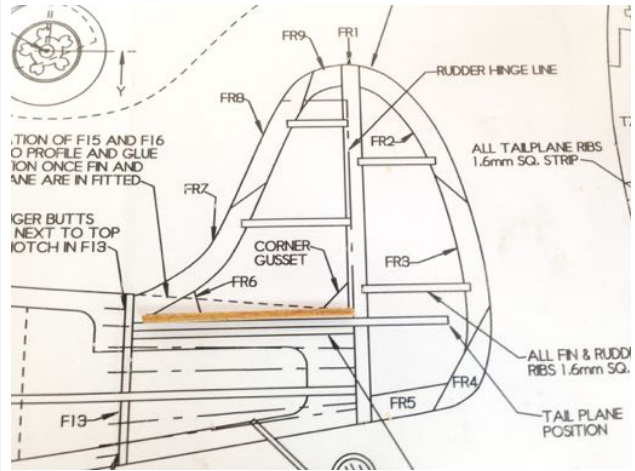
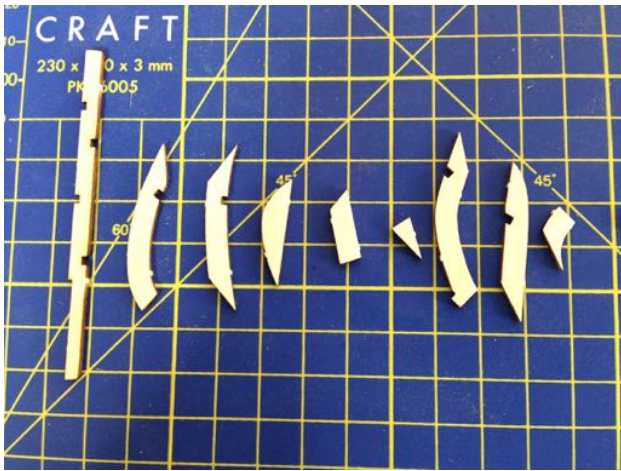


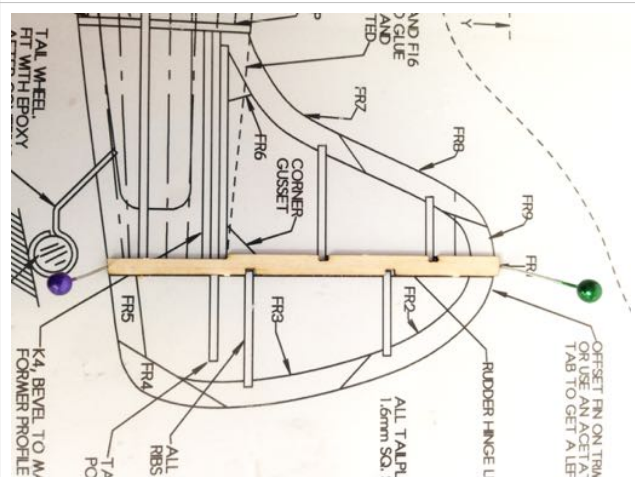
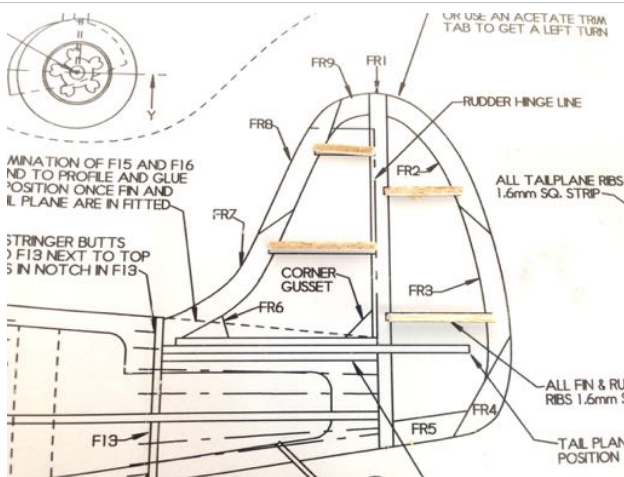
SPITFIRE - MAIN PARTS AND FRAMES BUILDING SCHEDULE

THE FIN & RUDDER



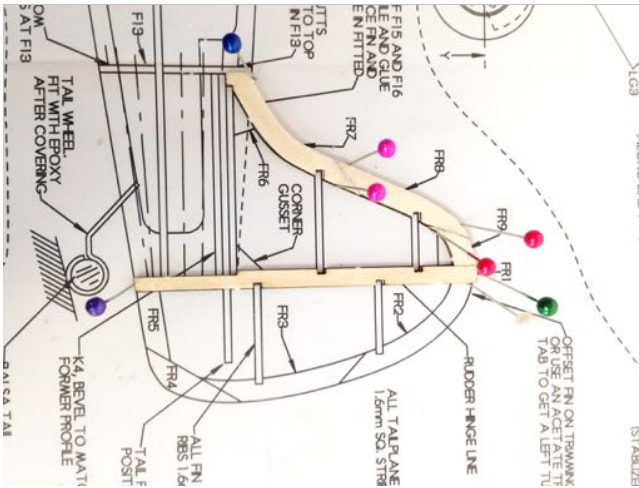
1) Identify and remove all of the parts on the laser cut sheets: FR1-FR9 and 1 off corner gusset.

2) From the stiff 1.6mm square strip, cut a length for the base rib (which eventually sits on top of the tail plane) and set it aside.

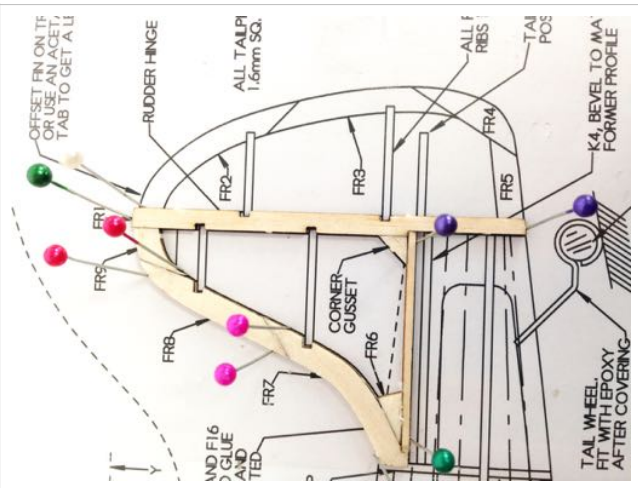


3) From the light 1.6mm square strip, cut all of the other ribs using the plan to get the right length and set these aside.

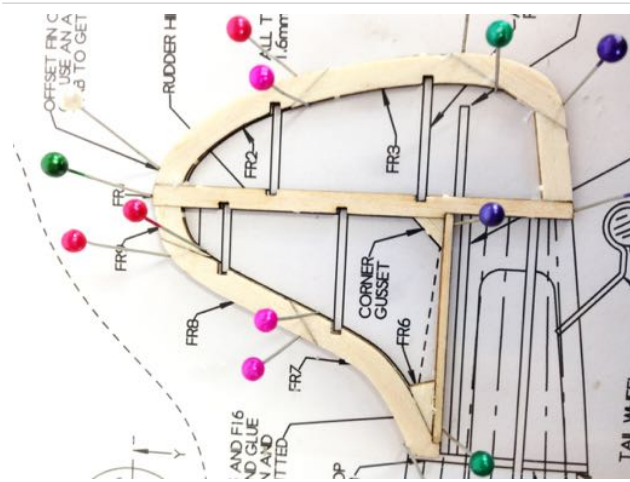
4) Pin down the fin and rudder central spar FR1.



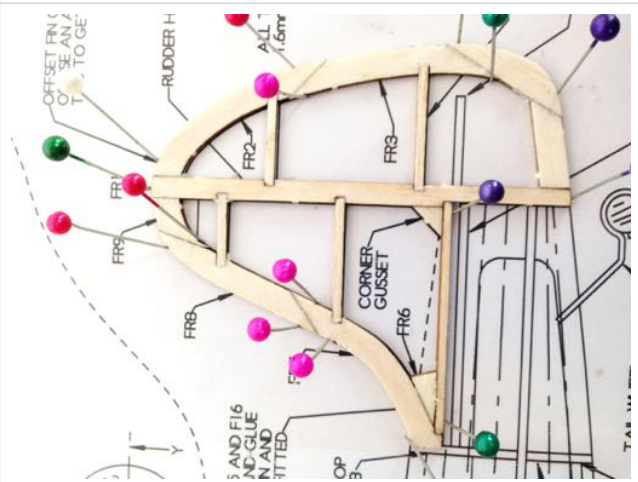
5) Lay out parts FR7, FR8, FR4 and FR9. When you are happy they are a good fit, glue them together and to FR1 with snug butt joints.



6) Add the stiff base rib. Glue in position along with FR6 and the corner gusset.



7) Lay out parts FR2, FR3, FR4 and FR5. When you are happy they are a good fit, glue them together and to FR1 with snug butt joints.



8) Glue remaining ribs. Leave to set, then remove from the board and give both sides as well as the outside edges a light sand. Be careful not to make the structure too thin or cause unevenness in the surface by over sanding.